



TEMPERATURE SETTINGS

West Rand Sublimation Supplies

4 Mainreef road, Mindalore, Krugersdorp, 1739

011 664 6050 / support@sublimationsupplies.co.za

PRODUCT GROUPING	TEMP.	TIME
MDF Wood (Always remove the protection plastics)	200°C	40 s
Ceramic Mugs Plain 11oz / Cone / Two-Tone / Jumbo	200°C	240 s
Magic (Heat Revealing) Mugs (Gloss)	200°C	240 s
Magic (Heat Revealing) Mugs (Matt) Light pressure	200°C	240 s
Enamel Mugs	200°C	80 s
Shot Glass	200°C	240 s
Glass Products Keyrings / Clocks / Cutting Boards / Photo Displays All glass products must not be heated on the print side - see Tips & Tricks on website on how to press a glass product.	190°C	240 s
Cardboard Products Puzzles / Sublimation Boxes	200°C	40 s
Silicone Products	200°C	40 s
Mason Jars	180°C	180 s
Glass Fridge Magnets	190°C	100 s
Ceramic Plates Low pressure	180°C	240 s
Ceramic Tiles (Product must be heated from the back side with the print-side facing down.)	200°C	260 s
100% Polyester Fabric	200°C	40 s
Aluminium Business Cards	200°C	40 s
Stainless Steel Bottle Openers Medium Pressure	200°C	60 s
Aluminium Bookmarks	200°C	40 s
PU Products Bottle Openers / Books / Keyrings / Coasters / Mouse Pads / Clipboard	200°C	40 s
Polymer Keyrings	190°C	200 s
Polymer Plates	170°C	180 s
Polymer Mugs (Using polymer mug insert to retain shape)	170°C	180 s

PRODUCT GROUPING	TEMP.	TIME
Stainless Steel Products Wine Tumblers / Water Bottles / Hip Flasks / Travel Mugs / Cappuccino Tumblers / Latte Tumblers / Whiskey Tumbler / Brandy Tumbler / Rum Tumbler / Protein Shaker	200°C	80 s
Pearl Silver and Gold Mugs	180°C	240 s
Glitter Mugs Medium Pressure	200°C	240 s
Aluminium Plates	200°C	40 s
Lighters	180°C	240 s
Shopping Bags	180°C	120 s
Draw String Bags (Do not press on the black corners or with the rope attached. Remove rope first.)	200°C	40 s
Glass Mugs + Beer Mugs Frosted / Clear	180°C	180 s
Rubber (Fabric) Products Coasters / Mouse Pads / Desk Pads / Place Mats	200°C	40 s
Stone Photo Slates (Product must be heated from the back side with the print-side facing down.)	200°C	360 s

FRIDGE MAGNETS FOR SUBLIMATION

PRODUCT GROUPING	TEMP.	TIME
Fridge Magnets (Magnet Only)	160°C	50 s
Press at above settings. Pressure must be high.		
After the 50 seconds has passed, DO NOT OPEN THE PRESS, Simply turn the press off with the magnet still inside the press and allow it to cool for 10 to 15 minutes.		

LIGHT & DARK COTTON TRANSFER (PRINTED WITH STANDARD INKJET PRINTER AND NOT SUBLIMATION PRINTER AND INK)

PRODUCT GROUPING	TEMP.	TIME
Light Cotton (Only to be used on white fabrics that are not 100% polyester) Hot peel	185°C	25 s
Dark Cotton (Can be used on any fabric and all non white and coloured fabrics) Hot peel	170°C	15 s